: SHORT STEP INSTALLATION KIT

Date: User:

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Thursday, 2/9/2006 10:34:42 AM

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

: 25787

Job Number Estimate Number : 10542

P.O. Number

:NA

This Issue Prsht Rev. : 2/9/2006

: 24535

: NA

: NC

Type

: SMALL /MED FAB

Part Number

Drawing Name

: K591113

Drawing Number

D350-591 REV F : N/A

Project Number **Drawing Revision**

Material

NIA.

Due Date

: 2/16/2006

Qty:

Each 3 Um:

Previous Run

First Issue

Written By

Checked & Approved By Comment

S.O. No. : N/A

: Est: C 04.11.09 Reformat KJ/JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

D2171

2.0000 Each(s)/Unit Total:

Clamp

6.0000 Each(s)

Comment: Qty.:

Clamp

Pick:

Qty

Part Number D2171

Description Clamp

Batch

·罗B19571

2.0

2 D2182B

Neoprene Cushion-.750 bl



Comment: Qty.:

0.5833 f(s)/Unit Total:

Neoprene Cushion-.750 bl

1.7499 f(s)[?]

.88

Batch

Qty 7"

Pick:

Part Number D2182B

2x 03.5 Description

3.0

D2274

Cushion

1X\$ 9716/2XB23172

Comment: Qty.:

4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Radius Block

Pick: Qty

Part Number

Description

Batch B 20927 Radius Block SS

4.0

4 D23623

Comment: Qty.:

Step Support Bracket



D2274

1.0000 Each(s)/Unit Total:

3.0000 Each(s)

Step Support Bracket

Pick:

Qty Part Number 1 D2362-3

Description

Batch B 25451 Support Bracket

Dart Aerospace Ltd

PROCED	OURE CHANGE	Ву	Date	Qty	Approval Chief Eng /	Approval QC Inspector
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	PAR #:	PAR #: Fault Category:	PAR #: Fault Category: NCR: Yes	PAR #: Fault Category: NCR: Yes No DQ/	PAR #: Fault Category: NCR: Yes No DQA:	PAR #: Fault Category: NCR: Yes No DQA: Date:

QA: N/C Closed: ____ Date: ___

NCR:		1	WORK ORI	DER NON-CONFORMANC	E (NCR)			
		Description of NC Corrective Action Section B			Verification			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Date: Thursday, 2/9/2006 10:34:42 AM User: . Linda Lacelle **Process Sheet** Drawing Name: SHORT STEP INSTALLATION KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K591113 Job Number: 25787 Job Number: Seq. #: Description: Machine Or Operation: D2856400 Abrasion Strip 5.0 Comment: Qty.: 0.6000 f(s)/Unit Total: 1.8000 f(s) Abrasion Strip Pick: Description Qty Part Number Abrasion Strip 7.2" D2856-400 AN337A 6.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s) Bolt Pick: Qty Description Batch Part Number M13719 2 AN3-37A Bolt 7.0 AN420A Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s) Bolt Pick: Description Batch Qty Part Number m 14855 4 AN4-20A Bolt AN422A Bolt 8.0 Comment: Qty.: 3.0000 Each(s) 1.0000 Each(s)/Unit Total: Bolt Pick: Qty Part Number Description Batch m17280 AN4-22A Bolt 9.0 AN960JD10 Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s) Washer Pick: Qty Part Number Description Batch 8xm6140/4xm 19413 AN960JD10 Washer 4

Dart Aerospa	ce	Ltd
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Part No	:	PAR	#:	Fault Ca	tegory:	_ NCR: Yes	No DQ	A:	_ Date: _	
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NCR:				WORK OR	DER NON-CONFORMA	ANCE (NCR)			
		Description of l	٦C		Corrective Action Section	on B	Verific	ration	Approval	Approval
DATE	STEP	Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Date: Thursday, 2/9/2006 10:34:42 AM User: . inda Lacelle. الم **Process Sheet** Drawing Name: SHORT STEP INSTALLATION KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K591113 Job Number: 25787 Job Number: Seq. #: Description: Machine Or Operation: 10.0 AN960JD416 Washer Comment: Qty.: 6.0000 Each(s)/Unit Total: 18.0000 Each(s) Washer Pick: Description Batch Qty Part Number 12× m4065/6× m 15020 AN960JD416 Washer 11.0 MS21042L3 6.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Nut Pick: Batch Qty Description Part Number m7857 2 MS21042L3 Nut 12.0 MS21042L4 Comment: Qty.: 5.0000 Each(s)/Unit Total: 15.0000 Each(s) Nut Pick: Description Qty Part Number 5 MS21042L4 Nut **INSPECT 100% KITS FOR COMPLETENESS** 13.0 QC4 Comment: INSPECT KITS 100% FOR COMPLETENESS PACKAGING RESOURCE # PACKAGING 1 14.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 15.0 DC Comment: DOCUMENT CONTROL Inspection Level 21 < Job Completion

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W/O:	····		WORK ORDER CHANGES								
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Part No):	PAR	#: Fault Category:	NC	R: Yes	Mo DQ		Date: 🕜	6K213		

QA: N/C Closed: ____ Date: ____

NCR:			WO	RK OR	DER NON-CONFORMANC	E (NCR)								
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DATE	STEP	Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector					
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